

FIG. 1

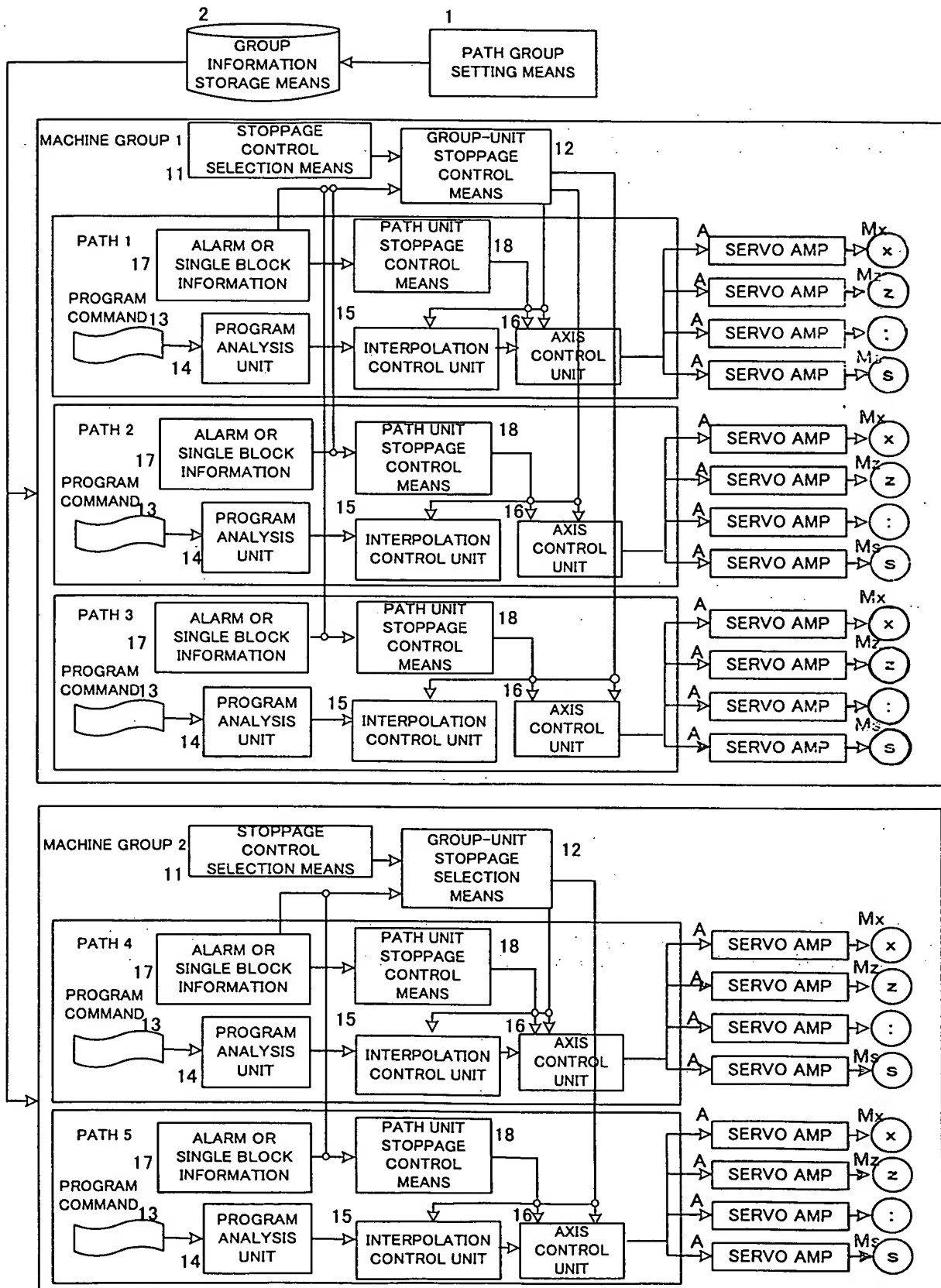


FIG. 2

PATH NUMBER	MACHINE GROUP
1	1
2	1
3	1
4	2
5	2

FIG. 3

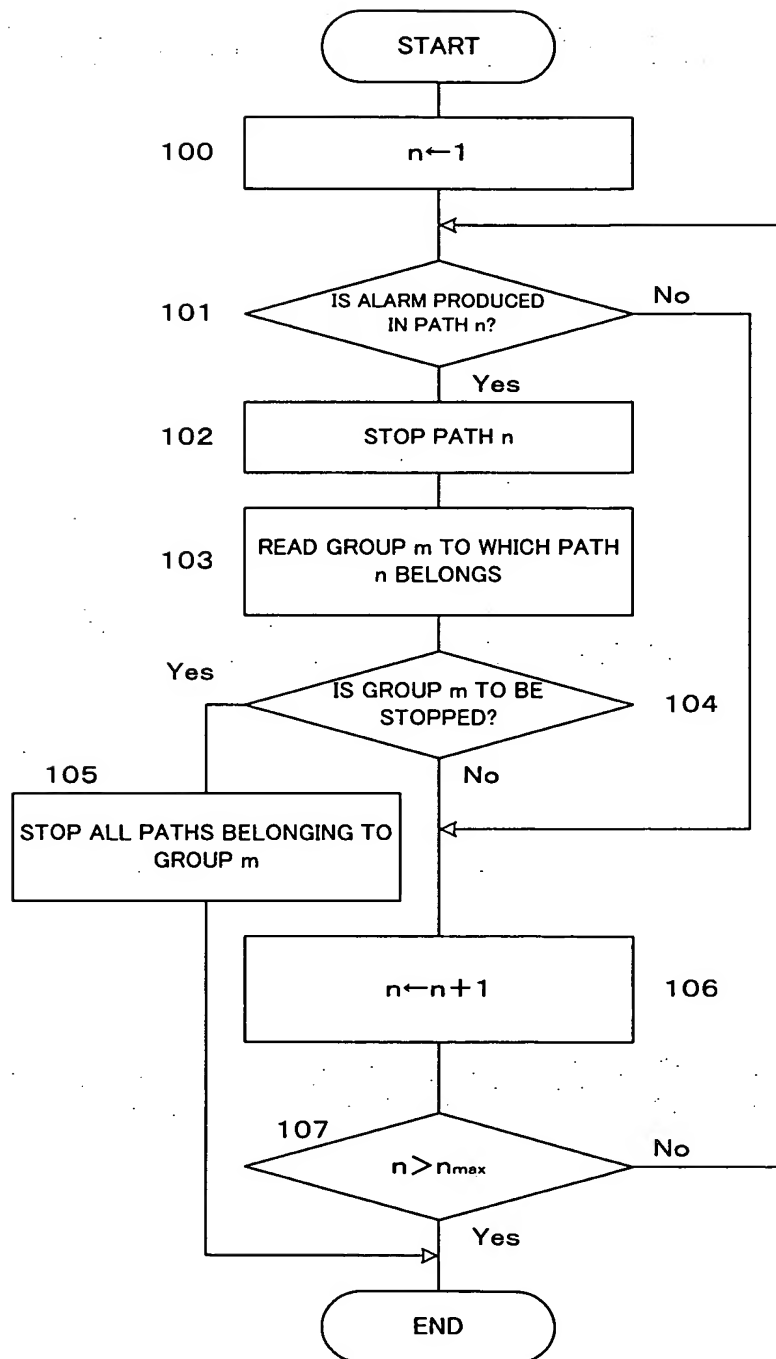


FIG. 4

